

Appendix A

**Selected Chapters from the USACE Sign Standards Manual
(Reports EP 310-1-6A and EP 310-1-6B, last updated 1995)**

Selected Portions of the United States Army Corp of Engineers Sign Standards Manual

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This document is available as publication EP 310-1-6A and EP 310-1-6B (two volumes) and is available at no cost. Contact the USACE via its web site (see section VI.B) to request these documents. Make sure to request all updates when ordering this document, as there have been several updates to the manual.

(Note: Numbers/letters in parentheses indicate the original section in the USACE manual)

As a public agency, the Corps of Engineers has a responsibility to communicate clearly and professionally. This program reinforces our commitment to excellence in this area. It creates a uniform appearance for all Corps Civil Works signs by establishing standards for color, message format, letter-style and mounting procedures.

The manual includes design methodology and visual standards for identification, directional, information, instruction and safety signs. It also contains guidelines for sign legends, specifications for material and fabrication methods, standards for sign placement, and establishes a comprehensive maintenance program.

Every effort has been made to include all sign legends needed at the Corps' nearly 500 projects and facilities. However, in rare instances special signs not shown in the manual will be required. When this occurs, each special sign should be prepared in accordance with the standards and specification in this manual.

Implementation of this program can only be effective with the understanding and cooperation of every person involved with the design, fabrication or acquisition of Corps signs. I solicit your support for this program so that we may better serve our customers.

A handwritten signature in blue ink, reading "E.R. Heiberg III". The signature is stylized, with the first name "E.R." written in a cursive script and the last name "Heiberg" in a more formal, slightly cursive font. The Roman numeral "III" is written above the end of the last name.

E.R. Heiberg III
Lieutenant General, USA
Chief of Engineers

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^{*(1)} First Revision

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| Appendix B Materials and Specifications | Material and fabrication specifications for each specification code used in the manual with mounting details, general material specifications, engineering criteria, and performance standards for fabricators. | |
| Appendix C Sign Maintenance Procedures | Guideline for survey, maintenance and repair of all types of signs specified in this manual. | |
| Appendix D Typography Reference | General introduction to typographic standards, with typeface displays and letterspacing guidelines for recreation, directional, interiors, and waterways signs. | |
| Appendix E Reference Materials | Supplementary reference for sign materials, product manufacturers and sign fabricators. | |
| Appendix F Reproduction Materials | Scaled reproduction artwork for symbol signs (positive and prohibition formats), program worksheets, trail markers, boundary markers, arrows, feed symbol, symbol of access, parking and no parking signs, and dump station symbols. | |

*⁽¹⁾ First Revision

*⁽²⁾ Second Revision

** New page or section

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